# **General Information**

This is the check list for the Shop Maintenance day. A few weeks before this day, we ideally have done an inventory and ordered any parts or supplies needed to have a successful day. Things to know when you participate on this in workshop maintenance day:

- A printed list the group shares is really helpful to ensure that tasks are not forgotten
- Make sure to update the records when doing basic maintenance on tools. This is what it looks like in slack /asset AMT### Up. Basic Maintenance done. - learn more about reporting on equipment on the wiki.
- Make sure to use the unicorns and stuffed animals to hold signs for anything that has been reconfigured.
- Make sure to note any supplies and consumables that get low either on slack or some other way so we know to order more.

### Tier One Tasks

### Mega Dust

☐ Complete a shop mega dust - this is a tricky task and you might want to do all the dusting in one go. You are better off doing the trusses, walls and duct work before anything else because when you do them you knock dust everywhere. Mega Dust will also go better after the maintenance on shop vacs, air scrubbers and the cyclone are done first... then everything at the most sucky.

## Filter Cleaning / Replacement

#### AMT244 Jet Air Filter System

- ☐ Clean out
- ☐ Replace filter as needed or every 4 months check the logs

#### AMT243 Jet Air Filter System

- ☐ Clean out
- ☐ Replace filter as needed or every 4 months check the logs

**Inspection on the exhaust fan over the door** - this is a trial install of this exhaust fan. Make sure the filter is not clogged and there is not dust build up on the blades. We are concerned that all we are doing is blowing dust into the hallway. Air intake is a large concern when using this exhaust fan.

## **Dust Collection maintenance**

<u> AMT2</u> 5	<u>55 Clear Vue Cyclone</u>
	Empty Can
	Check no blockages in metal Cyclone
	Check impeller for build up and clean as needed every 3 months
	Check the lines for blockages and build up
AMT19	97 Workshop Shop Vac – Table Saw
	Empty, Clean
	Replace filter every 2 months
	Order filters every 6 months
	Check cords are in good condition and undamaged
	96 Workshop Shop Vac – Floating
	Empty, Clean
	Replace filter every 2 months
	Order filters every 6 months
	Check cords are in good condition and undamaged
ΔΝΛΤΟΛ	41 ShopVac 12gal 6hp
	Empty, Clean
	Replace filter every 2 months
	Order filters every 6 months
	Check cords are in good condition and undamaged
_	check cords are in good condition and andamaged
AMT2	42 Rigid 12 gal wet dry vac
	Empty, Clean
	Replace filter every 2 months
	Order filters every 6 months
	Check cords are in good condition and undamaged
	53 – RIDGID SHOP VAC
	Empty, Clean
	Replace filter every 2 months
	Order filters every 6 months
	Check cords are in good condition and undamaged

### AMT085 Jet 1100CFM Dust Collector

- Check that there are at least 2 bags, Order when needed
- Check bag integrity (fit, tears), replace as needed
- Document where bags live

• Make sure there are no blockages

## **Wood Storage**

- □ Scrappy Cull (tags management) https://wiki.acemakerspace.org/how-to-update-storage-tags/
- ☐ Cull Sheet Good storage
- ☐ Cull Project Storage
- Cull Scrap Bins
- ☐ Clutter Patrol https://wiki.acemakerspace.org/clutter-patrol/
- ☐ Fix any stuff from latest inspection List will be provided prior to maintenance day

# Tier Two Tasks

# **Space Maintenance**

Check	PPE Supplies	
	Disposable ear plugs refill dispensers, request more when we get down to 20	
	pair	
	Safety Glasses regular - should have at least 10 pair in good condition. Toss any glasses that are badly scratched up.	
	Safety Glasses for over glasses - Should have at least 5 pair in good condition. Toss any glasses that are badly scratched up.	
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	any are in bad repair and need to be tossed please report it.	
	Safety grade face shields - Check that all are in good condition and sanitize. If	
	any are so badly scratched that vision is impaired or they need to be	
	replaced. Please dispose of unsafe equipment and report.	
Check	/ replace light bulbs	
Check for dry erase supplies including cleaner, erasers and pens. Toss crappy old		
pens.	Refill spray bottles.	
Cull and update signage - Signs that are dated or notices that are more than 6 week		
	Check Check pens.	

- ☐ Tidy up jigs they are always messy
- ☐ Check state of closet and purge See wiki
- ☐ Refill any blue and red tag dispensers see wiki for refills location

old should be removed. Please report what signs came down.

### **Tool Maintenance**

## **Primary Tools**

AMT08	30 Jet 6" Long Bed Jointer
This is	hard, needs experience and expert knowledge
	Clean and wax tool table
	Update DB
	Adjust for square
	Check blades
	Check knobs and handles for wear and function
	Check default depth settings are correct
AMT07	79 JET 14' Deluxe Bandsaw
	Clean and wax tool table
	Update DB
	Adjust for square
	Check blades
	Check knobs and handles for wear and function
AMT07	76 Delta Model 17-965 Standing Drill Press
	Clean and wax tool table
	Update DB
	Adjust for square
	Check belts for wear
	Order new chuck key (current is worn)

☐ Check that the bailing wire is still in place on the ver lifting track (hack for function)

#### AMT092 - Panel Saw

- Adjust as is possible for square
- Make sure all moving parts and cords are not worn

☐ Check knobs and handles for wear and function

☐ Check default speed settings are correct

- Make sure mounting is secure
- Check blade
- Clean out saw box
- Check dust collection
- Check power cords

AMT2	21 – Dewalt 13-in Thickness Planer
	Wax clean feed tables
	Vac and remove build up
	Make sure dust lines are clear
	Blades as needed
	Make sure one set of blade on hand order as needed
	True up for same thickness across bed
AMT2	55 Nova DVR XP Woodlathe
	Clean and wax tool table
	Clean out any sawdust and build up
	Check for wear on cords and belts
	Ensure all guards and associated tools are present
	Replace push sticks as needed
	Check blade/replace as needed
	Check chucks for rust and operations (clean / wax as needed)
	Check that all gouges are there and not janky, Tag shity ones for love, replace tips as
	needed
<u> 4MT2</u>	58 Dewalt Miter Saw
	Clean and wax tool table
	Clean out any sawdust and build up
	Check for wear on cords and belts
	Adjust for square
	Ensure all guards and associated tools are present
	Check blade/replace as needed
	Ensure support feed mounts are in good condition
AMT2	73 Dewalt Table Saw
	Clean and wax tool table
	Clean out any sawdust and build up
	Check for wear on cords and belts
	Lythium great blade adjustment mech
	Adjust for square
	Ensure all guards and associated tools are present
	Replace push sticks as needed
	Check blade/replace as needed
Seco	ndary Tools
	20 – DeWalt Dual Hand Bandsaw
	Check it isn't f'd up or rusty, clean as needed
	Check blades

	Check cords are in good condition and undamaged
0	22 – DeWalt Heavy Duty Track Saw Check it isn't f'd up or rusty, clean as needed Check blades Check for bends and dings in the tracks Check cords are in good condition and undamaged
	23 <u>DeWalt Hand Planer</u> Check it isn't f'd up or rusty, clean as needed Check blades
	<u>24 – DeWalt Cordless Finish Nailer</u> Oil, remove build up
0	33 Bench Grinder Clean as needed Inspect disks, replace as needed Check cord Start saving for new one
	77 Porter Biscuit Joiner Clean it Check blades Check for biscuits, order as needed
0	O4 Dremel 1671 Scroll Saw Clean and wax tool table Vac build up Order blades, 5 blades on hand order as needed Adjust for square
Back	Room Miter and Sanding Stations
	Vac and remove build up Replace when possible Or replace and add belt sander
Sand	ing Station
<u>AMT11</u>	7 Belt Sander Empty dust bag Retire when possible

AMT116 Dewalt Palm Grip Sander and Template
☐ Empty dust bag
☐ Retire when possible
AMT181 Ryobi Detail Sander
Empty dust bag
☐ Retire when possible
AMT180 Decker Random Orbital Sander
Empty dust bag
☐ Retire when possible
Shop vac and Cyclone
Empty, Clean
Check cords are in good condition and undamaged
Safety Equipment
AMT084 Garrett Metal Detector  Check batteries replace if needed
☐ Check batteries replace if fleeded
G CHECK IT WOLKS
AMT142 Dust Kit – Universal small port hose kit
☐ Make sure it is all still there and stored proper
CNC Support Tools
AMT245 Omer Nail Gun for Plastic Nails
□ Oil, remove build up
☐ Check stock of plastic nails
= effects stock of plastic flails
Hand Power Tools
AMT239 Wen 18g Pneumatic Nail Gun
<ul><li>Oil, remove build up</li></ul>
AMT251 DeWalt 20V Max cordless Router
Check it isn't f'd up or rusty, clean as needed
AMT237 DeWALT DCB203 20V Max Lithium Ion Battery Pack
☐ Clean, dust
Validate it is working

AMT274 DeWALT DCB115 12V/20V Max Lithium Ion Battery Charger  □ Vacuum out □ Inspect for basic function			
<ul> <li>AMT136 Makita 18V Variable Speed Drill</li> <li>Check it still works properly</li> <li>Clean</li> <li>Order bits as needed (should about 8 on hand, order when down to 4)</li> </ul>			
AMT135 Makita 18V Impact Driver  • Check it still works properly • Clean • Order bits as needed (should about 8 on hand, order when down to 4)			
AMT185 Makita DC18RC Battery Charger  • Make sure it still works			
AMT252 – Cordless wormgear saw  ☐ Check it isn't f'd up or rusty, clean as needed ☐ Check blades			
Additional items			
AMT264 Pocket-Hole Jig  Every 6 months  Check that all the stuff is there Order supplies as needed			
AMT238 Hitachi 4-Gallon Compressor  Update in DB - Gone			
AMT192 Ironton Cord Reel with Triple Tap  ☐ Check that it works ☐ Check for cable wear ☐ Vac build up out of reel			
AMT194 Red & Silver Hand Truck  ☐ Make sure it rolls and that the wheels are not jammed etc.			

ם ם ם	Oheck it isn't f'd up or rusty, clean as needed Check that the wrenches are there for bit changing Check that the ratchet is there for height adjustment Make sure french and mounting is secure and not jankly Check dust collecting in the fence, clean if needed Check for dust cap for spindle
AMT1	78 Porter Cable Router
•	Check it isn't f'd up or rusty, clean as needed
	Check that the wrenches are there for bit changing
AMT1	79 Ryobi Router
	Check it isn't f'd up or rusty, clean as needed
•	Check that the wrenches are there for bit changing
AMT1	90 Ironton Cord Reel with Triple Tap
	Check that it works
	Check for cable wear
0	Vac build up out of reel
AMT1	91 Ironton Cord Reel with Triple Tap
	Check that it works
	Check for cable wear
•	Vac build up out of reel
AMT1	70 Wilton drill press cross vice
	Lubricate machine oil
	Clean and check for rust as needed
	Check for dings
<u> </u>	Tighten gibbs
	Tighten mounting bolts
AMT0	81 Porter Cable Router in router table
	Need to validate numbers, we think it is in the CNC
	Update DB