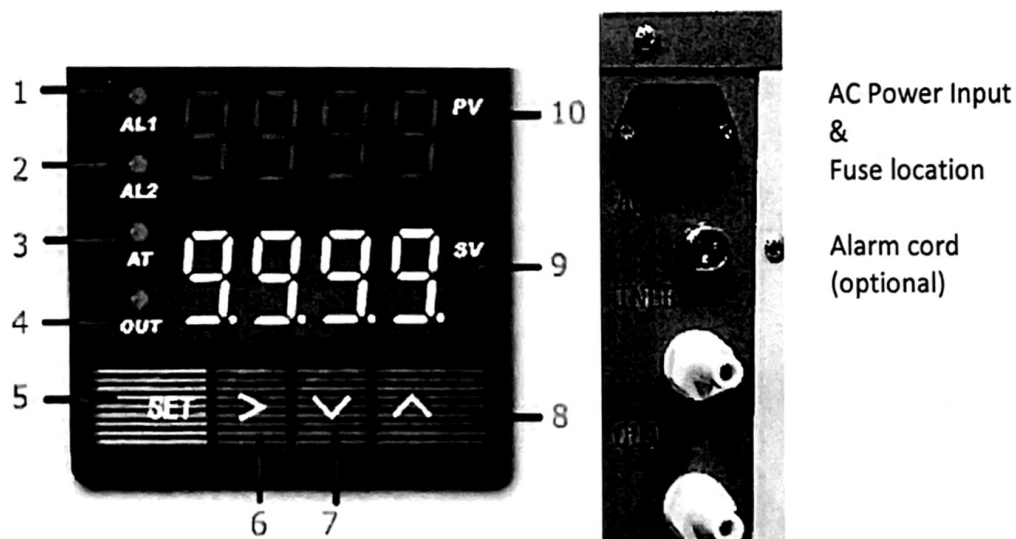


Q Water Chiller Quick Start

Startup procedures

- 1) Remove the cap on the back and fill in distilled water until the water level reaches the upper part of green zone of the level indicator.
 - 2) Connect the chiller's water outlet to the laser machine's water inlet. Connect the chiller's water inlet to the laser machine's water outlet.
 - 3.) Make sure the power button is off. Connect the AC power cord from the back of the chiller to a wall mount AC outlet.
 - 4) Power up the chiller. Check the water flow direction. Check for any leaks.
- Left and right alarm pins become closed contact when alarm occurs. The middle pin is not used.

Chiller Control Instruction with JLD612



- 1 -- AL1, compressor working.
- 2 -- AL2, valve triggered for low power chilling.
- 7 – Decrease temperature.
- 8 – Increase temperature.
- 9 – Set temperature. (recommend at 22 Celsius)
- 10-- Current water temperature.

Cautions and Conditions

- 1) Water pump will be damaged when running without water.
- 2) Air filters must be cleaned regularly (unscrew two screws); Leaves space around the chiller for proper ventilation.
- 3) Change the distilled water to prevent bacterial growth.
- 4) Do not power on right after power off. It may blow the fuse. Please wait for about 30 seconds.

Please keep the box in case of return.

Please check online forum for more information.